	Machine Transport
Transport by Customer:	
	When the Customer takes care of transport, Lantech's Shipping Department must be notified at least 2 days prior to the pick-up date. Contact our Shipping Department directly at:  • Telephone +31 (0)485 335 618  • Fax +31 (0)485 330 755  • E-mail euroservice@lantech.com
Transport damage:	
	Please check the machine before and after unloading. If any transport damage to the machine is visible, please state this damage on the CMR (= transport document), make pictures of the visible damage and notify our Shipping Department immediately.  Without a damage statement on the CMR and pictures, Lantech can not reimburse any repair cost.
Unloading requirements:	
<b>8-8</b>	Unless specified otherwise, the Customer is responsible for unloading the machine from the truck, un-crating it and initial placement - prior to the start-up - near the place of installation in the factory.  For unloading machine of type C, CS, Q300, TE, LF and LA you need a forklift with load capacity of 1500kg and reach of 1,40m. For other machine type you probably need a forklift with higher capacity and longer reach. If you are not sure what to use, please check the machine specifications of contact out Shipping Department.  Always use materials to prevent damaging the paint!  Refer to the machine manual for detailed instructions on un-crating and installation procedures for your machine.
Check door dimensions:	
	Often forgotten! Do check the shipping dimensions, including the pallet/crate. Check whether the machine and pallet/crate fit through doors and openings from truck to installation location. If you anticipate any tight-fit problems, be prepared to do one of the following:  • Take the machine off the pallet/crate, and then bring through doors.  • Machine can be partially disassembled, but only by a certified Lantech Service Representative.  • Contact our Shipping Department for help.

	Installation Checklist
Check electrical service:	
A	Before Installation: A dedicated power source is required. The power cables have to be laid by the customer up to the control cabinet of the machine, prior to the installation. Check the machine's technical specifications for the correct electrical power source. Electrical power supply to the machine is exclusively to be done by Lantech or by Lantech certified technicians.
Check pneumatic service:	
•	Before Installation: If your machine requires pneumatic supply, a dedicated pneumatic source is required. The pneumatic lines have to be laid by the customer up to the control cabinet of the machine prior to the installation. Check the machine's technical specifications for the correct pneumatic source. Pneumatic supply installation to the machine is exclusively to be done by Lantech or by Lantech certified technicians.
Check floor requirements:	
	Before Installation: The floor must be equal and smooth, without any obstacles. Flooring must be finished prior to the installation. When applicable, please take into account enough time for settling/hardening of new concrete floors. Refer to the technical specifications for the correct floor specifications. Contact our Service Department if you need help.
Other requirements:	
HAZARD SIGN	<ul> <li>Installation location:</li> <li>Safe, clean and free accessible.</li> <li>Power sockets 220Vac/50Hz available for hand tools.</li> <li>Lifting equipment available, suitable for moving and raising the machine <sup>1)</sup>.</li> <li>Lift/work-platform available, suitable for working at heights (min. 4m), if applicable <sup>1)</sup>.</li> <li>Any specific requirements for working at your location should be communicated to our Service Department at least 4 weeks prior to the installation.</li> </ul>
	<sup>1)</sup> Please contact our Service Department, prior to the installation, to anticipate the exact needed requirements for the installation of your machine.

## Installation by Lantech Installation: Standard Installation by Lantech includes: 1) Raising<sup>1)</sup>, assembling<sup>1)</sup>, outlining, levelling and anchoring<sup>1)</sup> of the machine. 2) Connecting to electrical and pneumatic supply<sup>1)</sup> and connect communication to other in-line machines (up-/downstream)<sup>1)</sup>. 3) Initial system power-up and I/O-tests. Functional testing and adjusting to available products. 4) Short (1 á 2 hours) operating instruction to operators and technicians (during or right after the Installation). Unloading, un-crating and initial placement of the machine near the place of installation is not included and is to be done by the Customer. The price calculated for installation is valid when all the above (1-4) can be carried out in sequence without waiting time. Additional costs caused by reasons beyond Lantech's control will be charged extra.

<sup>1)</sup> If applicable

Extra / Optional:	
	In addition to Installation Lantech can be involved in:  Additional training (training multiple shifts)  Advance training (maintenance for technicians).  Production start-up.  Machine set-up for product-change or new products. Your Sales Representative can tell you more or you can direct your request to our Service Department.

IMPORTANT	
	Most probably your Lantech machine runs different products and packing/closing materials (formats, types, shapes, dimensions, film, tape, hotmelt, etc.). At installation we need all of them for testing and adjusting the machine to your products and materials. Any product or material not available at installation can be set up afterwards. However, re-planning will then be needed and the costs involved will be charged extra.